

GAS PRESSURE

Acetylene

15 psi
(1.1 Bar)

Oxygen

90 psi
(6.4 Bar)

Air

80 psi
(5.7 Bar)

NORTON FLOW METER READING

Oxygen

90 +

Acetylene

60 +

COVERAGE

Rods

60 square inches (387 sq. cm.)
.010 (.254mm) thick (Avg.)

Nickel Chrome (80/20)

432 square inches (2787 sq. cm.)
.005 (.127mm) thick
1/4 (6.4mm) x 36 (914mm)

288 square inches (1858 sq. cm.)
.005 (.127mm) thick
1/4 (6.4mm) x 24 (610mm)